

For the professional user

Operating Instructions

Für den professionellen Anwender

Betriebsanleitung

Class: 58-4
Klasse:

Model: 17
Ausführung:

Dated: 19.11.2025
Stand:

The sign of quality



You find the Strobel trademark on every Strobel machine leaving our works. And with good reason. This symbol is a guarantee of the high quality of our products. Quality which creates trust – trust in our technology, our service and, not least of all, in our good name.

Im Zeichen der Qualität

Sie finden die Strobel-Schutzmarke auf jeder Strobel-Maschine, die unser Werk verlässt. Und das aus gutem Grund. Denn dieses Zeichen garantiert Ihnen die hohe Qualität unserer Produkte. Qualität, die Vertrauen schafft – in unsere Technik, unseren Service und nicht zuletzt in unseren guten Namen.

Strobel clients know that they can expect a particularly high standard of performance from our company and our machines. Now you have settled for one of our products. For us this is a source of encouragement and of obligation to Justify your trust.

If you wish to profit from the performance and efficiency of your Strobel machine as long as possible, exact handling and thorough care is necessary. For this reason we kindly request that you read the operating instructions closely.

It provides all the information you need for trouble free operation.

And if you do happen to need a spare part the enclosed spare parts list gives a complete overview. It is clearly classified according to components so that you can find the required part quickly and easily. In order to avoid errors we request you to quote machine class, machine number and part number completely on your spare part order.

We wish you lots of success in your work with your new Strobel machine.

Garantiekarte/Warranty Sheet

STROBEL

Boschstraße 16
D-82178 Puchheim
Tel.: 089/80096-0
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info@strobel.biz

Maschinenklasse/Machine class: _____

Serien-Nr./Serial No: _____

Auftrags-Nr./Order Confirmation No: _____

Lieferdatum/Delivery Date: _____

Rechnungs-Nr./Invoice No: _____

Rechnungsdatum/Invoice Date: _____

Beanstandung/Complaint: _____

Datum/Date

Unterschrift/Signature:

Bitte nicht vom Kunden ausfüllen/To be filled out by Strobel:

	Datum	Bemerkung
EXA:		
ETA:		
PROD:		
EXA:		
BH:		

STROBEL Class 58-4D

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Subject to change without prior notice

1 General notes on safety

Manuals and additional information can be found on the STROBEL website at:

<http://www.strobel.biz>

Every person in charge of setting up, operating, servicing and repairing the machine must first read and understand the operating instructions and particularly the safety instructions before starting up the machine.

Failure to comply with the following safety instructions can lead to physical injuries or damage to the machine.

1. The machine must only be operated by persons familiar with the relevant operating instructions and who have been instructed accordingly.
2. Before commissioning also read the notes on safety and the operating instructions of the sewing drive manufacturer.
3. Only use the machine in the intended manner and never without the provided guards. Always observe the pertinent safety regulations.
4. Switch off the main switch or pull the power plug for threading, changing the bobbin, exchanging sewing tools such as needle, hook, stitch plate, transport devices, trimming knife and cutting block, for cleaning and when leaving the workplace as well as for maintenance.
5. General maintenance tasks may be carried out only by properly trained persons in accordance with the operating instructions.
6. Repair work, retrofitting and maintenance may be carried out only by technicians or specially trained personnel.
7. When servicing or repairing pneumatic equipment, the machine must be disconnected from the pneumatic supply. Exceptions are only allowed for adjustment work and tests of functionality performed by specially trained technicians.
8. Only specially qualified technicians may work on the electrical equipment.
9. It is forbidden to work on electrically live components! Exemptions are covered by the EN50110 (DIN VDE0105) regulations.
10. Any retrofitting or alterations to the machine may only be performed under strict compliance with all pertinent safety regulations.
11. Only use our approved spare parts when servicing and/or repairing the machine.
12. It is forbidden to operate the sewing head until it is determined that the entire sewing unit complies with EU provisions.

13. It is essential that you observe and follow these instructions as well as the generally valid safety regulations.
14. Warning instructions given in the operating instructions that pertain to especially dangerous parts of the machine must be indicated at these positions using a safety symbol.



Warning instructions given in the operating instructions that pertain to special injury hazards for operating personnel or technicians must be indicated at these positions using a safety symbol.



2 General

2.1 Operating instructions

Any person involved in the installation, operation, maintenance and repair of the machine must have read and understood the operating instructions and mainly the safety instructions before starting the machine.

2.2 Class description, serial number and initial basis for description

For side-referenced descriptions, the operating side of the machine is the starting base.











The class descriptions (type), the serial and model number (after the hyphen) can be found on the rating plate on the back of the machine.

2.3 Range of application and intended use

The class 58-4D is for the Roll padding of lapels and collars, Flat padding of chest pieces and interlinings, attaching facings and Blind stitching of breaktape.

The range of applications of the different machines can be extended by exchanging the variable sewing tools, i.e. that other fabric qualities than the above mentioned ones can be sewn as well.

2.4 Technical data

	Empfohlene Nennstichzahl / Recommended rated speed	3200 min-1
	Stichlänge / stitch length	5,0 - 8,0 mm (abhängig vom Nähmaterial / depend on fabric) Auslieferungszustand / delivery condition 8,0 mm
	Obertransport / top feed	Sägeverzahnung / saw toothing
	einstellbarer starrer Drücker für die verschiedenen Arbeitsgänge / adjustable fixed plunger for different applications	
	Stichplattenöffnung / stitch plate opening	7,0 mm
	Nadelsystem / needle system Nadelstärke / needle size	GROZ-BECKERT 4669 EEO 80/12
	Fadenabschneider / thread trimmer	optional
	Fadenspannung / thread tension Faden / thread	Auslieferungszustand / delivery condition 16 cN bei Revers / lapels Polyester, endlos gezwirnt / polyester continuous filament 180
	Durchgangsraum / arm space	240 mm
	LED Leuchte / LED sewing lamp	

Technischer Auslieferungszustand / delivery condition:	
Riemenscheibendurchmesser Maschine/ machine pulley diameter	dw 80 mm
Motor-Leistung min. / min. motor power	500 W
Keilriemen-Profil / V-belt profile	10 x 6 mm
Zahnriemenscheibe Maschine / toothed belt pulley/machine	Z = 38
Zahnriemenprofil / toothed belt profile	HTD 5M-9
Stichart / stitch type	Einfaden-Kettenstich-Blindstich Typ 103 / single thread chain stitch type 103
Anschluss pneumatisch / pneumatic connection	6 bar
Luftverbrauch, Mittelwert / average air consumption	abhängig von der Ausstattung / depending on the equipment
Stellfläche / Foot print	0,5 m x 1,1 m
Arbeitsgeräusch / operating noise at 3200 min-1 nach DIN 45635-48-1 KL3	LpAm 79,5 dB(A)

3 Installation and putting into service

3.1 Unpacking the machine

Strobel machines are supplied either as complete units with head, stand and motor, or head with motor only, or the head only.

Reel stand, rods and other accessories are packed into the packing.

Make sure that all accessories have been unpacked before throwing away any packing material.

3.2 Installation



CAUTION ! Danger of injury!

Danger of bodily injuries or finger bruises through pulling in of garments or hairs!

The machine may not be operated without belt guards for head and motor.



ATTENTION !

Before putting the machine into service make sure that the electric connecting data on the motor's name plate, mainly voltage and frequency, correspond to your electric network.



ATTENTION !

The machine must be oiled before first start. The maintenance instructions according to the operating instructions must be followed!

3.3 Motor drive via toothed belt

Sense of Rotation

The correct turning of the hand wheel is clockwise in line of vision on the hand wheel.

3.3.1 Tensioning the toothed belt (Fig.1)



CAUTION ! Danger of injury!

Switch off the machine at the mains when checking the belt tension. Do not operate the machine without belt guard. Otherwise **Danger** of crushing fingers, of injuries to the body or of pulling in of part of clothing.

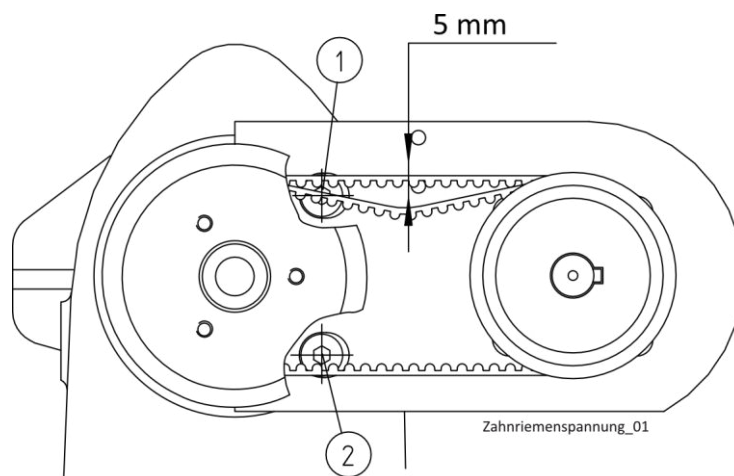
The toothed belt should not be tensioned too much. You should be able to compress it with light thumb pressure by about 5 mm.

Too little or too tight toothed belt tensioning can impair the positioning of the machine and therefore impair the function sequence.


Tensioning the toothed belt (Fig.1):

- Release the upper and the bottom retaining screw (1), (2) at the upper part of the machine.
- Pull out the motor slightly and tighten the bottom retaining screw (2) slightly.
- Tension the toothed belt by swivelling the motor.
- Tighten the upper and the bottom retaining screw (1), (2) again.

Fig. 1



3.3.2 Machine positions

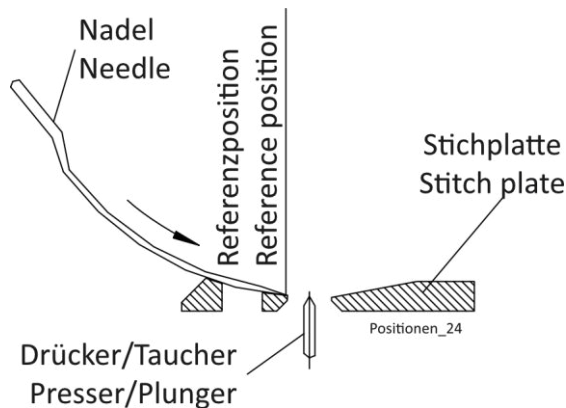
	CAUTION ! Danger of injury!
Entanglement hazard for clothing or hair and danger of finger injuries and needle punctures! When checking the positions while the machine is turned on, keep your fingers and hands away from moving parts.	

Machine with or without thread trimmer:

The machine needs a needle position and a reference position.

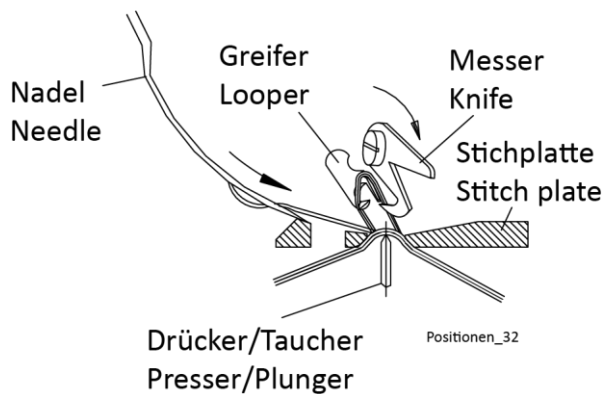
Reference position t 08 10:

The reference position must be set in such a way, that the point of the needle in direction of the insertion stitch closes with the right (inner) edge of the needle slide plate.



Cutting position t 08 13:

The needle position must be set in such a way, that when the machine is stopped, the hook of the thread knife catches the thread loop lying over the looper securely without touching the looper.



For the **58-4** machines we set t 08 12 to the same value as t 08 13/cutting position. This allows us to disregard the needle position after sewing stop key! For Strobel, the key "needle position after sewing stop" must be switched on as soon as t 08 12 has a different value than t 08 13!

4 Instructions for use

4.1 Needles and threads

The sewing quality can be influenced to a considerable extent by choosing the most suitable needles and threads for the material to be sewn. It is recommended to use controlled GROZ-BECKERT needles system 4669 EEO only.

The machine is supplied with size 80/12 needles.

NOTICE: A perfect needle is of great importance for a good sewing result. Damages of the needle point which often can be made visible under a magnifier only may deteriorate the sewing result. Replace the needle in time!

We recommend twisted polyester filament threads of size 180. Because of their high strength and ability to slide, combined with a low volume they are to be preferred over a spun thread.



G u a r a n t e e d r e m a r k !

This machine has been set and sewn off with **genuine GROZ-BECKERT needles**.

No guarantee can be granted if the settings are modified for using different needle types.

4.2 Inserting the needle



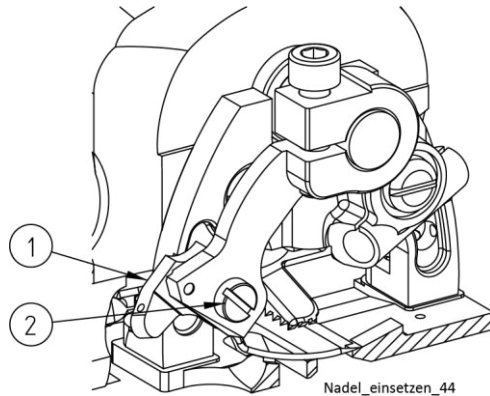
C A U T I O N ! D a n g e r o f i n j u r y !

Before replacing the needle, switch off the machine electrically, and depress the motor switch pedal to make sure that the machine is truly switched off.

Otherwise there is a **danger of injury** from crushing and needle punctures.

The curved needle shape determines its position in the needle lever. Attention should be paid only to ensure that the needle piston is pushed to the stop in the channel of the needle lever and that the screw (2) Fig.2 of the needle clamping plate (1) is tightened well.

Fig. 2



4.3 Threading and thread course



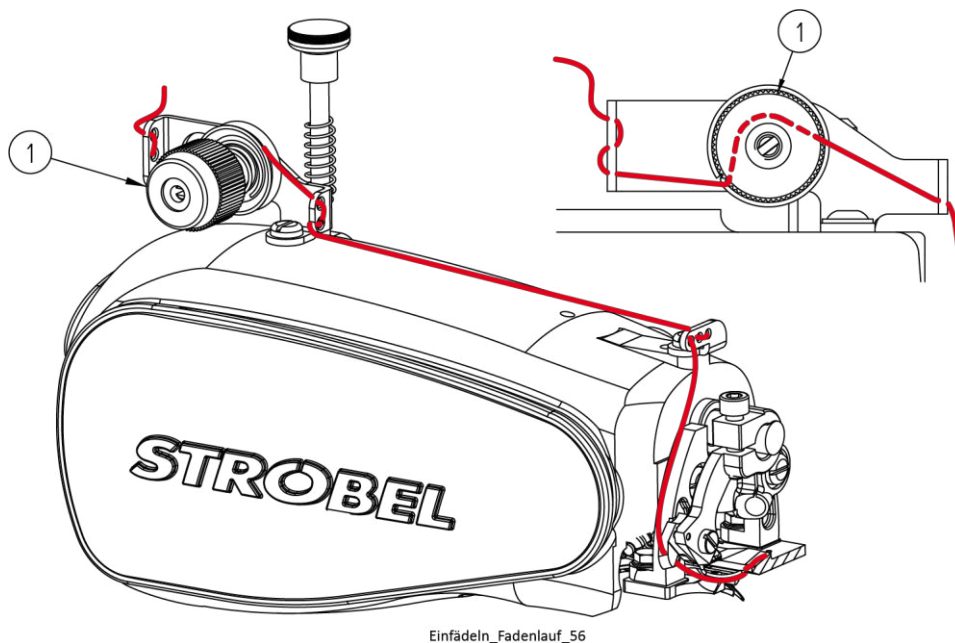
CAUTION! Danger of injury!

Switch off machine electrically and confirm that the machine is really in standstill position by operating the treadle for the motor control before threading.

Otherwise there is a **danger of injury** from crushing and needle punctures.

Fig. 3 shows the correct threading.

Fig. 3



4.4 Thread tension

Depending on thread and fabric quality, nature and thickness the thread tension is set by tension nut (1) (Fig.3).

4.5 Stitch depth regulator

4.5.1 General

By means of the stitch depth regulator you can adjust the distance between the upper edge of the plunger and the needle radius, i.e. the distance the plunger is lifted or lowered depending on the material thickness. This determines the depth the needle penetrates the fabric layers held between plunger and cloth retainer. This value is called stitch depth.

4.5.2 Setting the stitch depth

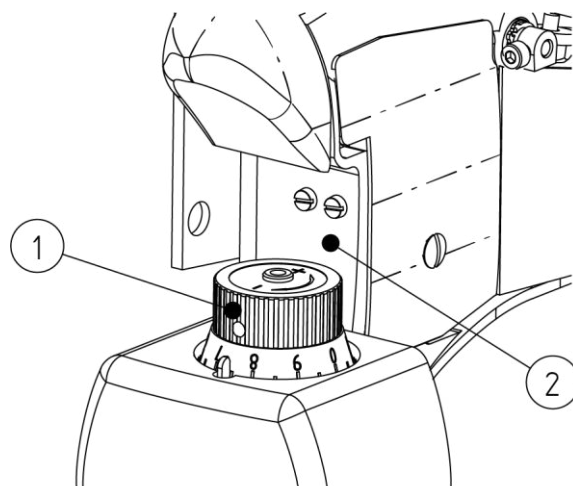
The stitch depth is set by means of the adjusting knob (1) at the front side of the machine (Fig. 4).

- Turning the adjusting knob to the left (+) means deeper needle penetration.
- Turning the adjusting knob to the right (-) means lower needle penetration.

Per notch the stitch depth is altered by 0,01mm.

For through stitching, the material support arm (2) should always be in its highest position, setting knob (1) must always be turned to the extreme left until the material support arm hits the stop.

Fig. 4



Stichtiefeneinstellung_10

4.6 Plunger limit stop

4.6.1 General (Fig. 5)



CAUTION ! Danger of injury!

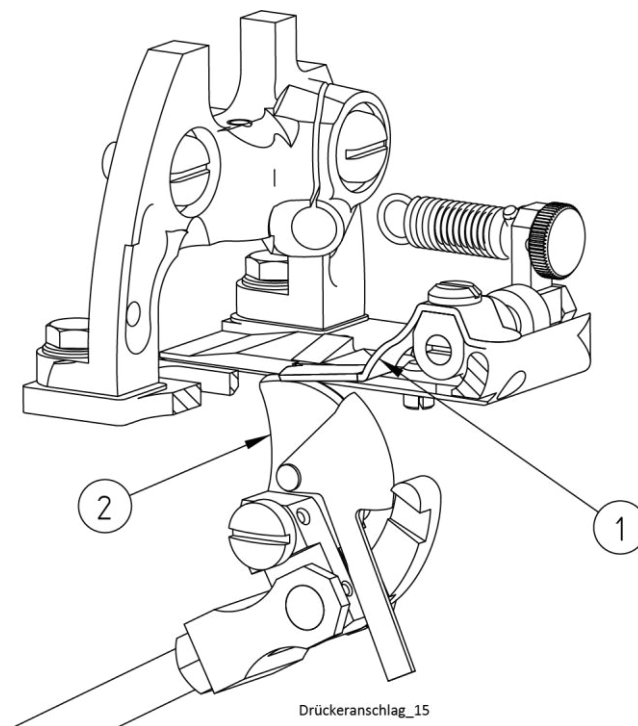
For settings in the stitch plate area, switch off the machine electrically, and depress the motor switch pedal to make sure that the machine is truly switched off.

Otherwise there is a **danger of injury** from crushing and needle punctures.

The Stitch plate is upped with a cloth retainer (1) which holds the fabric on the plunger (2) during the time of needle penetration.

The locking tooth is screwed onto a support and must be adjusted in such a way, that the sewing matter cannot shift during the needle insertion.

Fig. 5



4.7 Material feed

4.7.1 General

The fabric is fed by means of a rigid upper feed. The feed (stitch length) is adjustable in 4 steps from 5 to 8 mm. Standard equipment is a saw-teethed feed dog.

4.7.2 Setting the stitch length (Fig. 6)

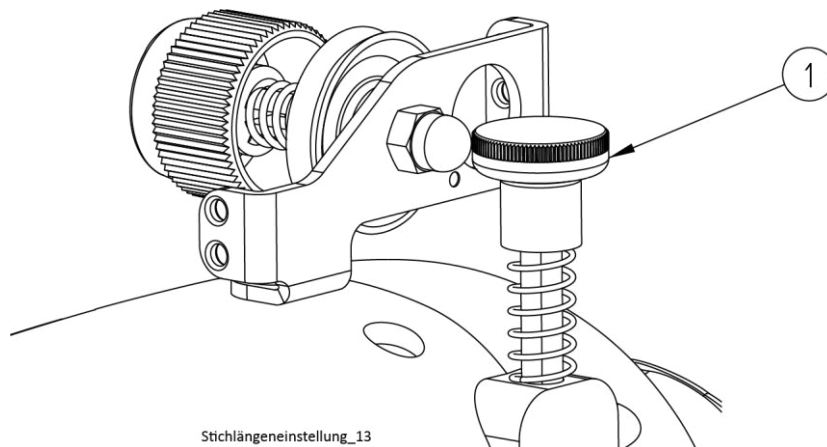


A T T E N T I O N !

Switch off machine electrically and make sure that the machine is really in standstill position by operating the treadle for the motor control.

Press stitch adjusting knob (1) Fig. 6 and turn the handwheel until the adjusting knob catches. The set stitch length corresponds to the figure shown on the handwheel in the highest position. Keep the stitch adjusting knob pressed and turn the handwheel to the front until the desired stitch length catches.

Fig. 6



4.7.3 Setting the feed dog

After loosening the two fastening screws the feed dog can be adjusted in relation to the Stitch plate. If the stitch length is modified considerably, e.g. from 8 to 5 the feed dog should be re-adjusted as well.

Also when the fabric thickness or quality changes it is recommended to re-adjust the feed dog.

Switching from through stitch to blind stitch is reversed.

4.8 Fig. 7 and Fig. 8

To switch from blind stitch to through stitch or vice versa, the plunger (1) is provided with a swiveling plunger (2).

In Fig. 7 of the plunger (1) overlapping plunger (2) is pivoted backwards and out of action. The plunger (1) is thus set for blind stitch.

To create a through stitch, the cover plate (flange) (3) located at the front of the cloth carrying head is folded downwards, then the resilient end of the plunger (2) is lifted out of the notch on the extension of the plunger (1) and swung upwards. until it snaps into the upper notch on the plunger extension (Fig.8). The plunger (2) is thus pivoted forward and the plunger (1) set for through stitch.

Switching from through stitch to blind stitch is reversed.

Fig. 7

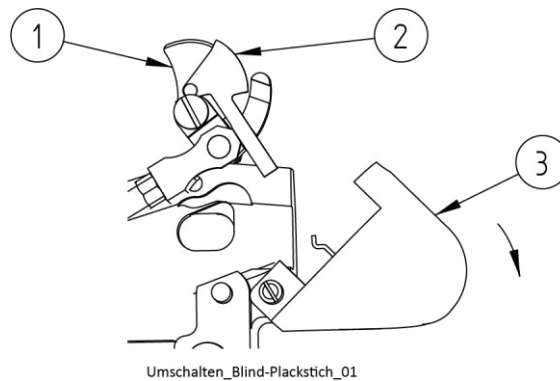
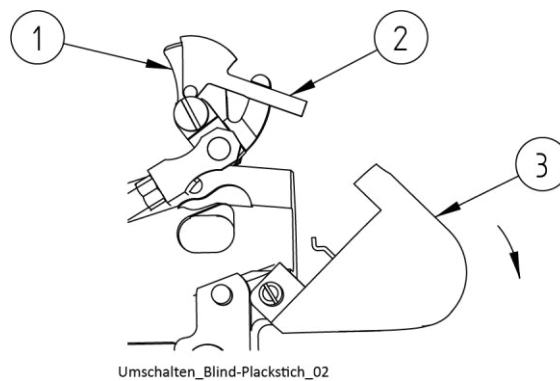


Fig. 8



5 Operating the machine

5.1 General

It is recommended to equip the machine with a pneumatic lifting device to facilitate machine handling



CAUTION ! Danger of injury!

Please observe the sewing area **carefully** during sewing.

Otherwise there is a **danger of injury** from crushing and needle punctures.

5.2 Switching on

Connect the compressed-air conditioner to the compressed air supplier (10 bar) or to the compressor and set it to 6 bar. Switch on main switch on the right hand side under the table top, control lamp in the "OFF" switch lights red. On machines with pneumatic lifting now the material support arm is open, the machine is ready to sew.

5.3 Placing and removing the fabric - sewing process

- **Treadle lifting**

By pressing the left hand treadle the cloth support arm is lifted.

Place material under the Stitch plate and leave the left hand treadle. The machine starts sewing by operating the right hand treadle.

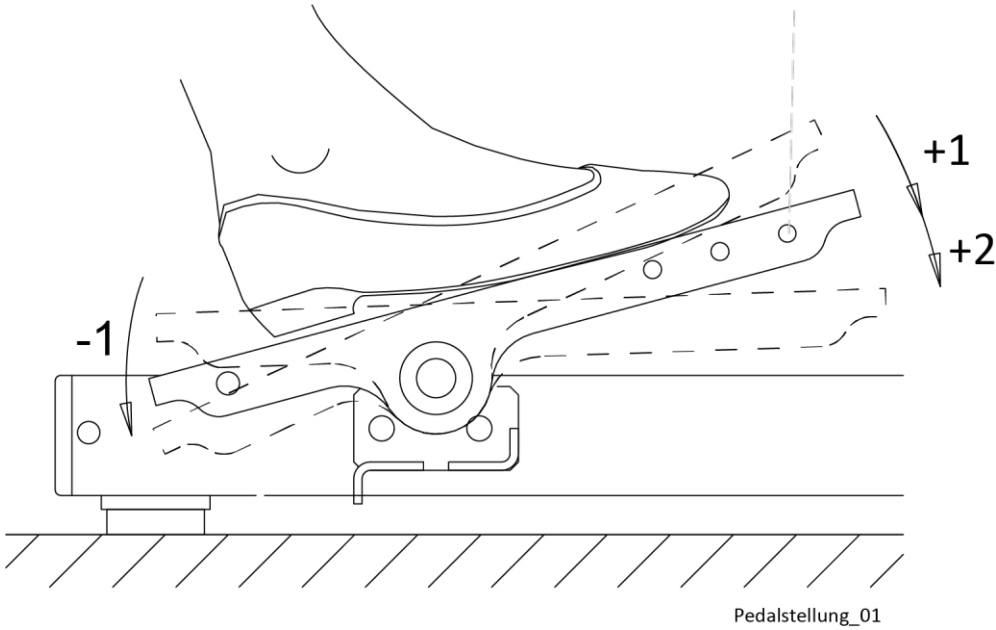
The machine runs at maximum speed when the right hand treadle is completely pressed down.

- **Pneumatic lifting (optional extra)**

Fig. 9 shows the treadle's switching functions when the machine is equipped with pneumatic lifting. Place the fabric under the Stitch plate while the cloth support arm is lifted and close the arm by slightly pressing the treadle (+1). The machine is now ready to sew.

If the fabric is not placed correctly, the cloth support arm can be lifted again by heeling the treadle back into its initial position. At the end of the sewing process the thread trimmer (optional extra) is operated and the cloth support arm is lifted by heeling the treadle (-1).

Fig. 9



5.4 Sewing

5.5 Padding (Fig. 10 and 11)

Class 58-4 is especially suitable for roll-padding both lapels, sewing in an upward direction (Strobel patent) because of their wide passage space.

Padding a flap from bottom to top is more advantageous than the padding from top to bottom.

Fig. 10 shows how to pad a right lapel which is sewn from the bottom upwards, working from the lapel break towards the edge, so that the front part left of the material support arm can be guided over the table.

Fig. 11 shows how to pad a left lapel which is sewn in the manner described above, except that the right front is guided through the wide passage space of the machine to the right of the material support arm.

Padding a flap from bottom to top is more advantageous than the padding from top to bottom.

Fig. 10

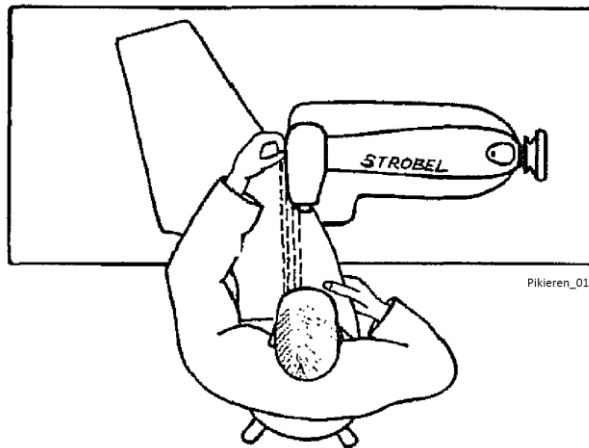
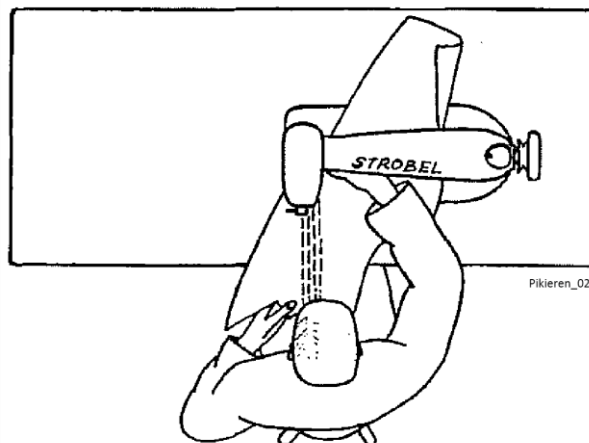


Fig. 11

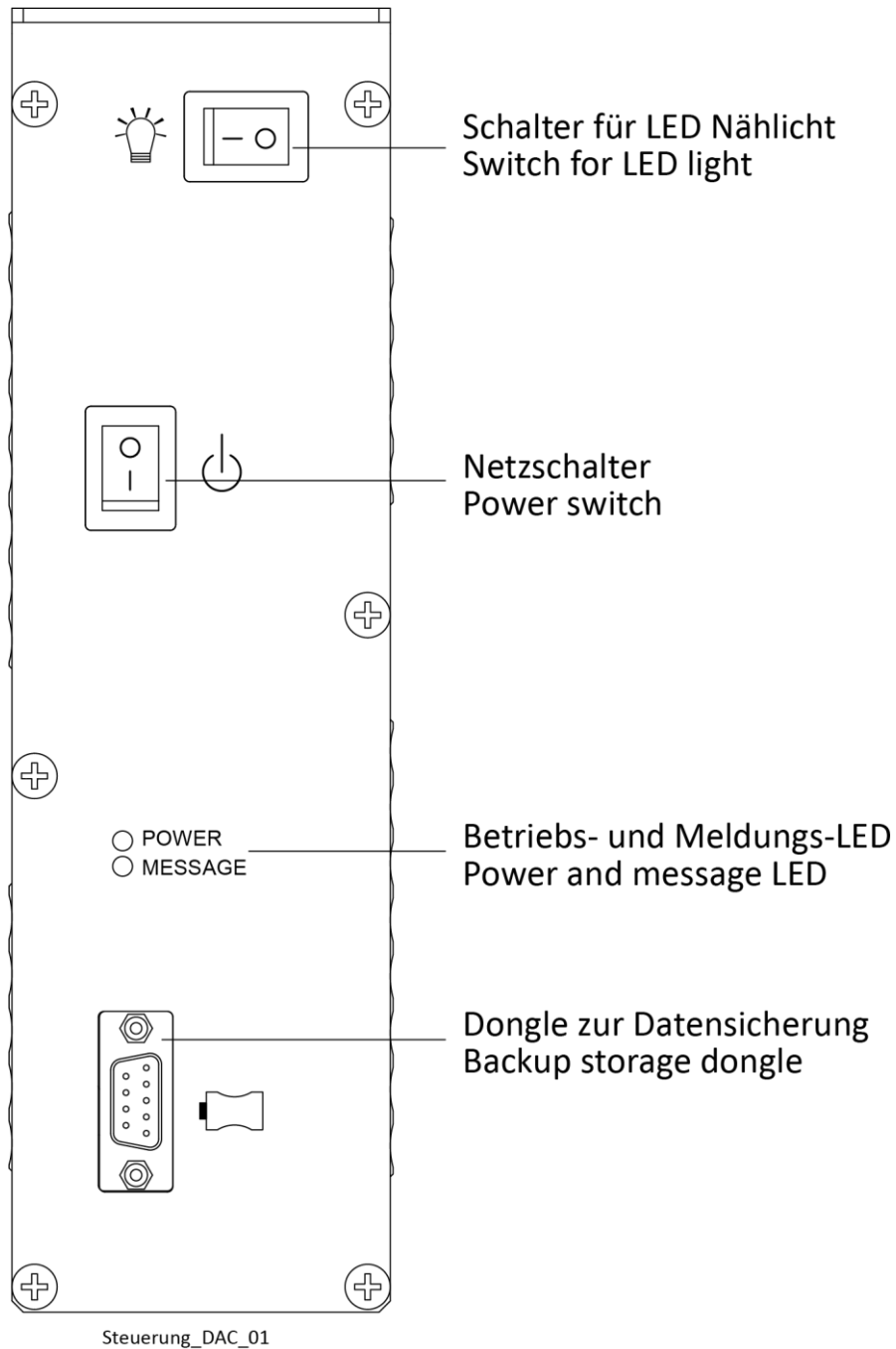


5.6 Operating and function of the control

5.6.1 General

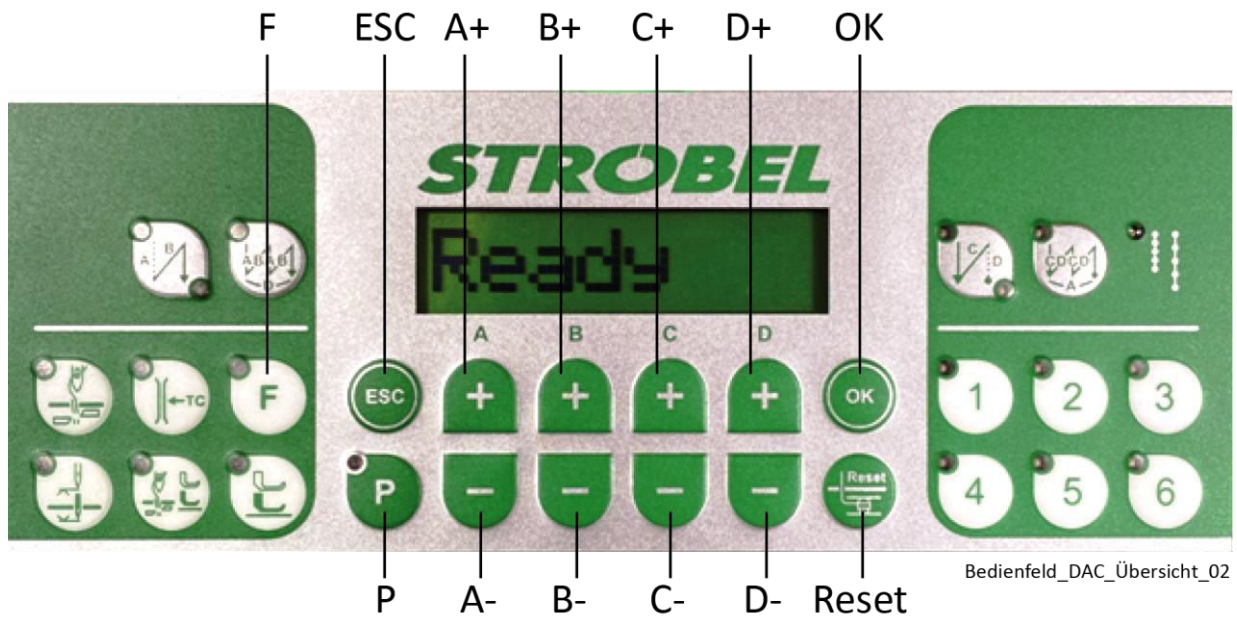
The control is switched on and off by the power switch, which is located on the right side of the machine, below the tabletop (Fig. 12).

Fig. 12



Assignment and display of button functions on operating control V810 (Fig.13)

Fig. 13



F	Function key Activates or deactivates any stored function
ESC	Exits the setting mode
A+/-	Increase/reduce parameters Switches user level Selects sub-programme
B+/-	Increase/reduce parameters Switches to next higher category Selects sub-programme
C+/-	Increase/reduce parameters Selects sub-programme
D+/-	Increase/reduce parameters Selects sub-programme
OK	Recalls or saves parameters
P	Starts or ends the setting mode Saves the setting values
Reset	To enter the technician level, press the "P" and "Reset" keys simultaneously.

5.7 Soft start and Sewing foot lifting

Soft start

Fig. 14



Light at no. 1 is on, soft start is active. Number of softstart stitches can be set with t 05 01. 2 stitches are the basic setting. Light at no. 1 is off, softstart is deactivated.

Sewing foot lifting

Fig.15

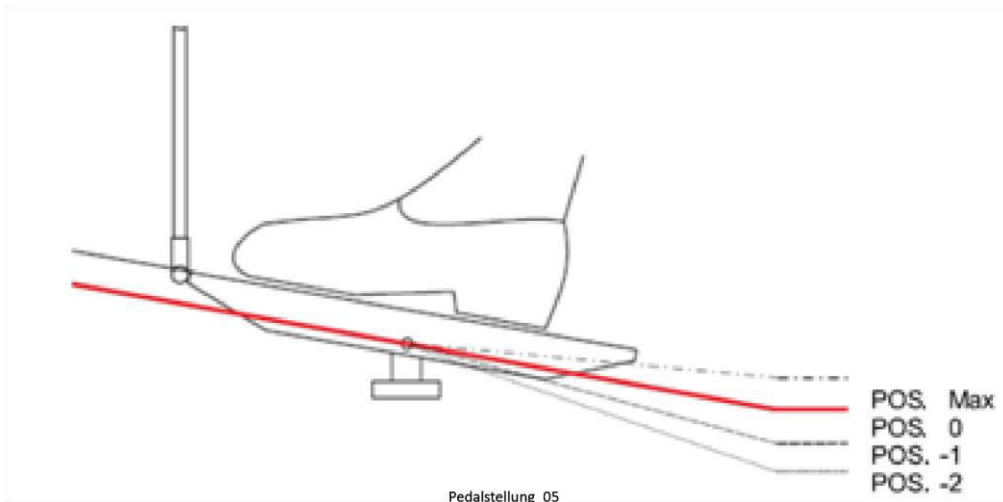


Light is on, the fabric support arm remains open after the end of sewing and after releasing the pedal position -2.
Light is off, the fabric support arm closes after the end of sewing and as soon as the pedal position -2 is released.

5.8 Calibrate pedal

After mounting the setpoint adjuster, it is necessary to calibrate the pedal. In addition, a speed curve can be determined that influences the acceleration of the machine head. The speed curves refer to the set maximum speed, the minimum speed and the following pedal positions.

Fig. 16



To calibrate the pedal:

1. Call up parameter **t 08 20**.
2. Press the "OK" button.
The LED of the "P" button flashes. The display shows "POS -2?"
3. Press the pedal to position -2.
4. Confirm with the "OK" button. The display shows "POS -1?"
5. Press the pedal to position -1.
6. Confirm with the "OK" button. The display shows "POS -0?"
7. Press the pedal to position -0.
8. Confirm with the "OK" button. The display shows "POS Max?"
9. Press the pedal all the way forward.
10. Press the "OK" button.
The display jumps back to parameter **t 08 20**.

You can navigate to the next parameter to change the pedal levels.

5.8.1 Change pedal steps

You can use pedal steps to specify how quickly the maximum speed is reached. The fewer pedal steps you specify, the faster you reach the maximum speed.

To change the pedal levels:

1. Call up parameter **t 08 21**.
2. Press the "OK" button.
The LED of the "P" button flashes. The display shows the currently set number of pedal steps.
3. Press the "D+" or "D-" key repeatedly until the desired number appears on the display.
4. Confirm with the "OK" button.

You can navigate to the next parameter to change the speed curve.

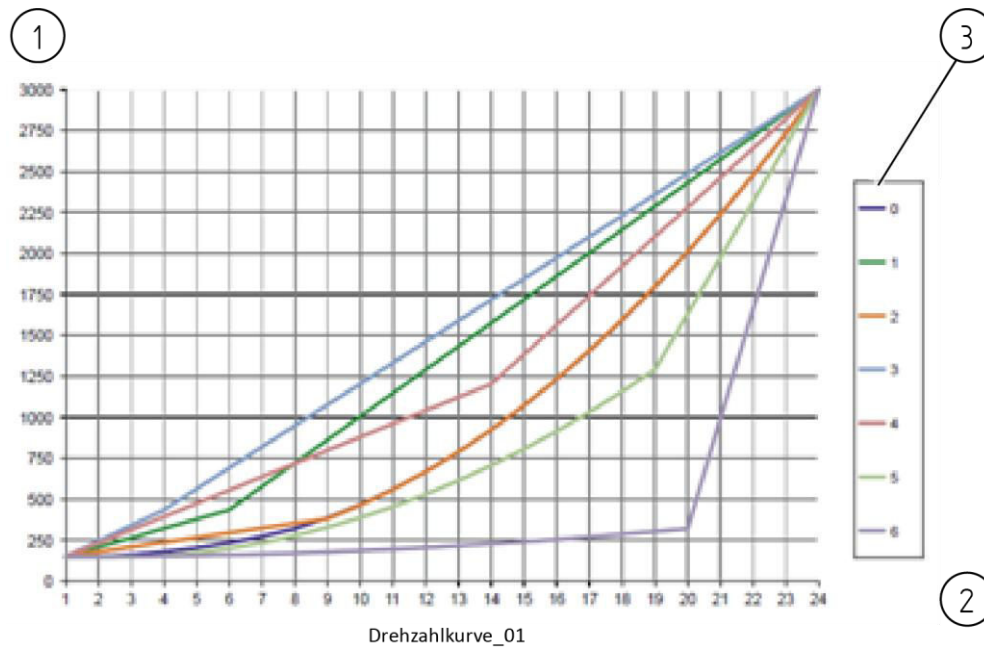
5.8.2 Change speed curve

To change the speed curve:

1. Call up parameter **t 08 22**.
2. Press the "OK" button.
The LED of the "P" button flashes. The display shows the value for the currently set speed curve. (Fig.)
If the desired value does not appear:
Press the "D+" key repeatedly until the desired value appears.
3. Confirm with the "OK" button.

If you do not want to make any further settings, exit the setting mode by pressing "ESC".

Fig. 17



(1) Speed

(2) Pedal step

(3) Speed curve

5.9 Problems during sewing and possible solutions



CAUTION ! Danger of injury!

Switch off machine electrically and confirm that the machine is really in standstill position by operating the treadle for the motor control.

Otherwise there is a **danger of injury** from crushing and needle punctures.

● **Thread tears**

Possible reasons:

- sharp edges or grooves in the needle guide, thread take-up, looper or needle eye after a long time of machine operation
- looper or loop stroke are not set correctly, therefore the thread loop is not always caught
- thread tension set too high
- thread size does not correspond to needle size (thread is too thick)

Solutions:

- replace or polish the damaged parts
- re-adjust looper and/or loop stroke
- re-adjust thread tension, check thread course
- choose the correct thread size

Please observe: thread course, thread, Stitch plate with plunger and cloth retainer, needle and thread tension should always be set and chosen according to the material to be sewn.

● **Inexact needle penetration**

Possible reasons:

- Incorrect needle system
- worn out or damaged needle
- wrong pressure or setting of cloth retainer
- wrong setting of Stitch plate or needle guide
- damaged or worn out needle glide plate
- wrong needle size (too thin)
- damaged plunger or wrong plunger setting

solutions:

- replace damaged needle, choose suitable needle size
- check settings and re-set, if necessary
- replace needle glide plate

- **Unintended skip stitching**

Possible reasons:

- wrong looper setting
- wrong setting of loop stroke/needle stroke, therefore insufficient loop formation (small/big)
- chaining finger damaged or not correctly set
- wrong setting of cloth retainer or cloth retainer pressure

Solutions:

- operate machine manually, check the looper motion
- check the settings, re-set, if necessary, replace damaged parts
- change thread feed through thread take-up, if necessary

- **Machine does not start, although the control lamp at the main switch lights**

Possible reasons:

- thread trimmer not in final position, microswitch locks
- control error
- mechanical damage, machine blocks

Solutions:

- switch machine off and on again, check the knives' basic position, check the programming
- eliminate mechanical problem, call service, if necessary

- **The fabric is marked or damaged**

Possible reasons:

- unsuitable feed dog teeth
- plunger shape unsuitable for the fabric to be sewn
- pressure of cloth retainer too high
- wrong setting of feed plates pressure
- damaged sewing tools (lower side of Stitch plate)
- unsuitable needle or thread size

Solutions:

- replace feed dog or plunger
- check pressures, sewing tools and their functions, replace or repolish damaged parts
- choose most suitable needles and threads

- **Material feed problems**
(stitch length different from settings)

Possible reasons:

- feed dog setting is not correct, material cannot be caught sufficiently.
- unsuitable feed dog toothing
- different pressures on the left and right hand feed plates
- feed plates lift is blocked
- material accumulation in the Stitch plate, mainly over cross seams
- seam or loop are caught by the feed dog
- unintended stitch length modification

Solutions:

- check feed dog setting and stitch length, replace feed dog, if necessary
- set material support pressure correctly
- check if lower side of Stitch plate, feed or sewing parts are damaged and replace or repolish them, if necessary
- choose correct Stitch plate for thicker materials (see "7 Optional extras")

6 Machine maintenance

6.1 General



CAUTION ! Danger of injury!

Disconnect the machine from the mains and ensure that it is off by pressing the pedal for switching the Sewing drive.

Otherwise there is a **danger of injury** from crushing and needle punctures.



A T T E N T I O N !

The machine must be oiled before first start. The maintenance instructions according to the operating instructions must be followed!

Most of the bearings of the machine are maintenance free. Apply one drop of sewing machine oil (oil is supplied with the accessories) every 20 operating hours or at least once a week to the red marked points and oil borings.

To lubricate the looper joint and the feed dog crank, the cover must be removed from the head.

Clean all movable parts regularly from fabric fibres.

6.2 Lowering the material support arm to lubricate the machine (Fig. 18 and Fig. 19)

For lubrication lower the material support arm into its lowest position by pressing the lifting pedal on the stand to bring the machine into its starting position. Then oil according to the lubrication instructions in Fig. 18 and Fig. 19.

Fig. 18

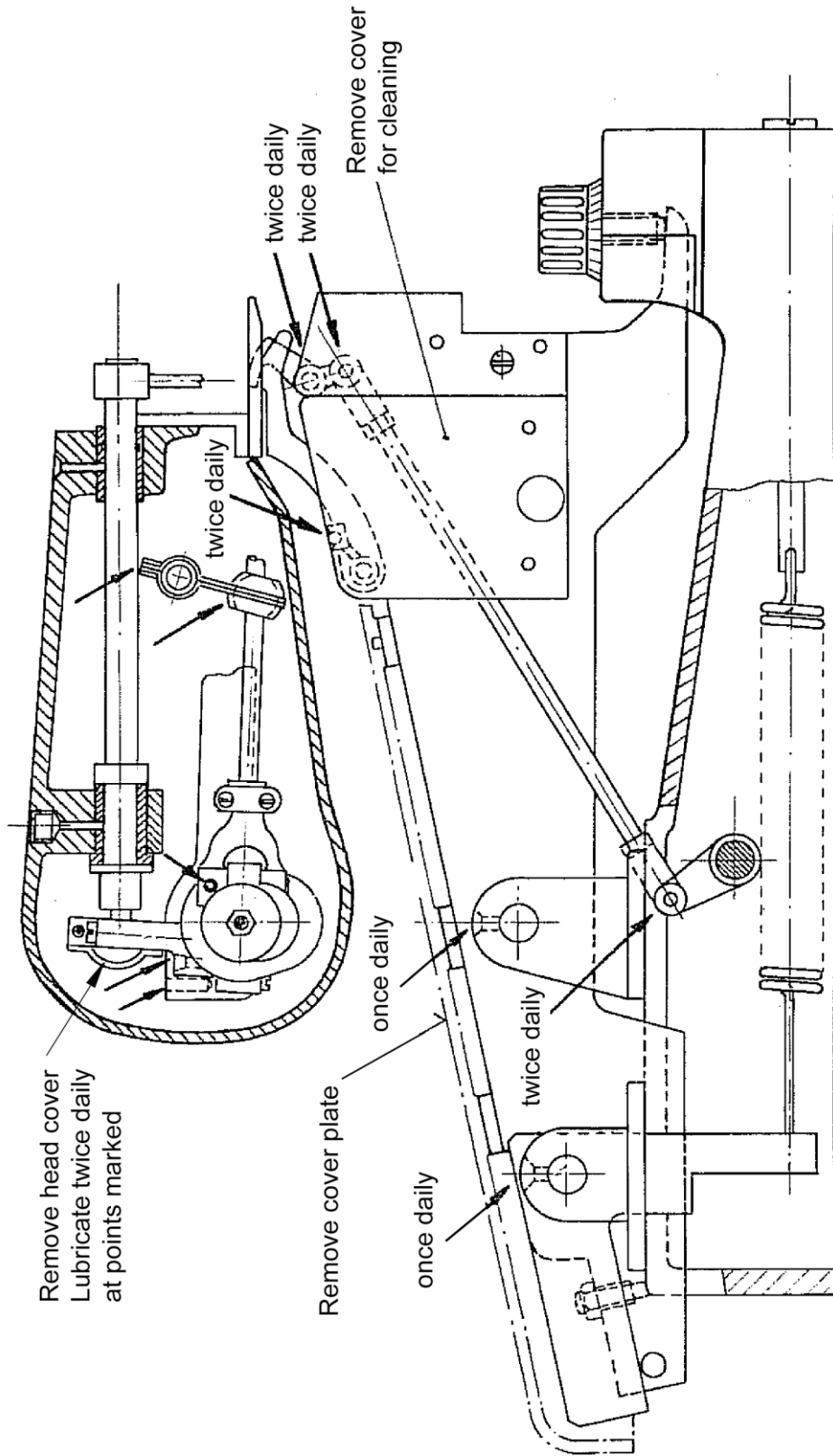
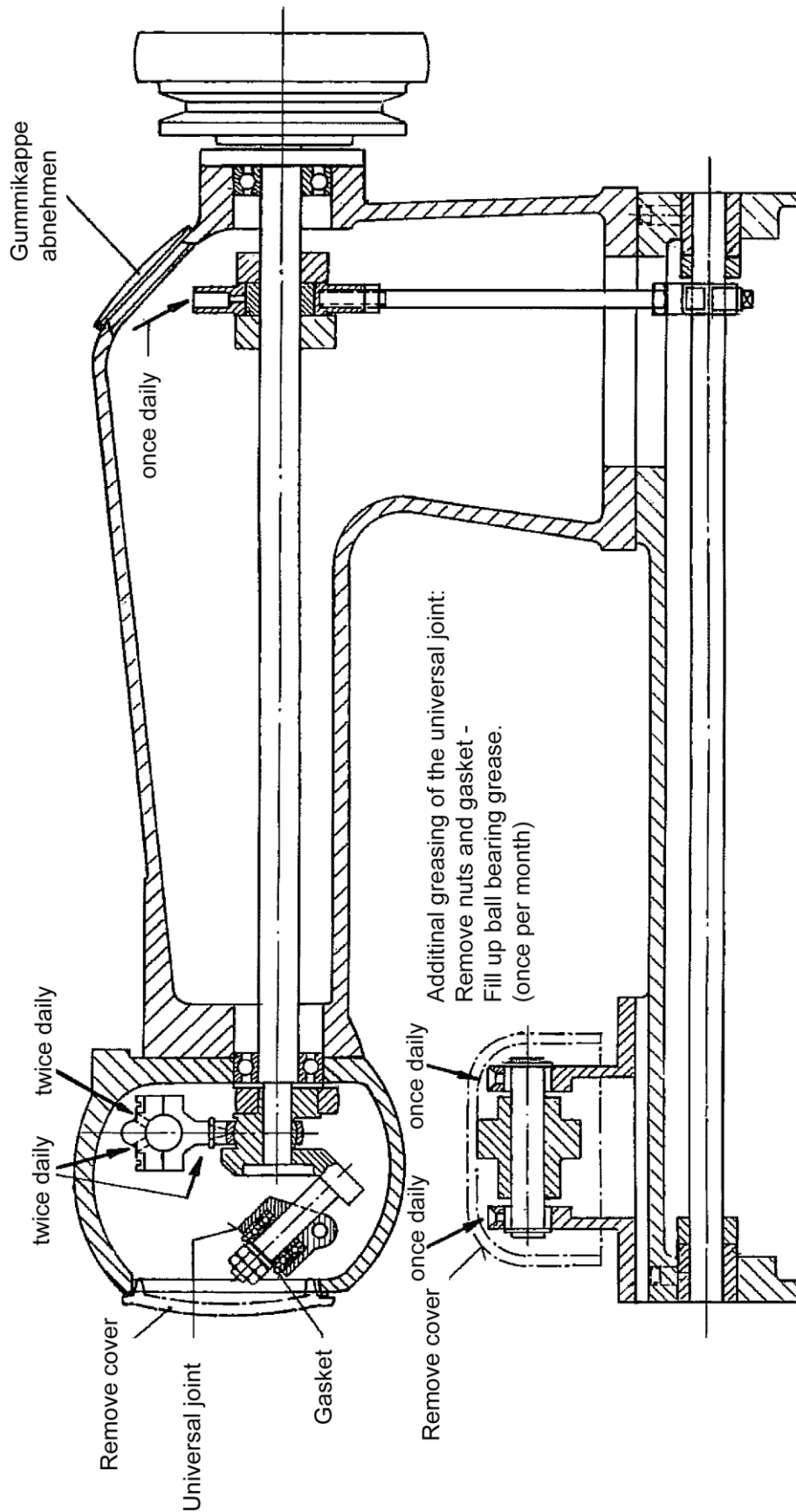


Fig. 19



6.3 Lubricants

Only oil with a viscosity of 46cSt may be used.
This lubricants can be obtained from us.

291.0107 Oil 0,5 litre

7 Optional extras

The following devices are available as optional extras and can be ordered together with the machine or as separate kits.

7.1 Thread trimmer

298.0843 electromechanical thread trimmer
Prerequisite here is use of the
DAC Classic Control

Und wir können noch mehr für Sie tun!

Unser Lieferprogramm bietet für jede Branche und jegliche Anforderung genau die richtige Problemlösung.

And we can do a lot more for you!

Our range offers the correct problem solution for every branch and for all requirements.

■ Für die Bekleidungsindustrie:

Ein- und Zweifaden-Hochleistungs-Saummaschinen

Doppelblindstich-Saummaschinen

Zweifaden-Blindstich-Staffiermaschinen

Roll- und Flachpikiermaschinen

Pikier-Automat

und

weitere Spezial-Nähmaschinen

■ *For the clothing industry:*

Single and two thread high performance hemming machines

Bluff edge hemming machines

Two thread blind stitch felling machines

Roll and flat padding machines

Automatic lapel padding machine

and other special sewing machines

■ Für die Schuhverarbeitung:

Einfaden-Überwendlichmaschinen mit und ohne Differentialtransport

■ *For the shoe industry:*

Single-thread overseaming machines with and without differential feed

■ Für Kürschnereien und Pelzkonfektion:

Pelzschnellnäher

■ *For the fur industry:*

High-speed fur sewing machines

■ Für Heimtextilien:

Ein- und Zweifaden-Blindstichmaschinen

■ *For the home textiles industry:*

Single and two thread blind stitch machines

■ Für die Polsterverarbeitung:

Ein- und Zweifaden-Überwendlichmaschinen

Ein- und Zweifaden-Blindstichmaschinen

■ *For the upholstery industry:*

Single and two thread overseaming machines

Single and two thread blind stitch machines

■ Für die Konfektion technischer Textilien:

Ein- und Zweifaden-Überwendlichmaschinen

■ *For the processing of technical textiles:*

Single and two thread overseaming machines

Noch Fragen?

Dann rufen Sie uns an, schreiben Sie uns oder kommen Sie einfach bei uns vorbei.

Sie können jederzeit weitere Informationen über unsere Produkte anfordern oder die Strobel-Nähmaschinen in unserem Ausstellungsraum live erleben. Wir freuen uns auf Sie!

Any further questions?

Then phone, write or simply come and see us. You can have further information about our products at any time, or experience the Strobel machines live in our show room. We're looking forward to meeting you!

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